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Beyond Theoretical Predictions: How Systematic Instruction Overcomes Linguistic Barriers in Arabic-English Pronunciation Learning

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#### ABSTRACT

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# Keywords

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Pronunciation instruction presents Purpose: significant challenges for educators working with Arabic-speaking English learners, with many teachers reporting inadequate preparation for systematic curriculum design. While Contrastive Analysis provides theoretical frameworks for predicting learning difficulties, empirical validation of its accuracy for educational planning remains limited. This study examined whether Contrastive Analysis can reliably guide pronunciation curriculum development by testing theoretical predictions against observed learning patterns among Arabic-English learners. Method: Six female Saudi university students (Najdi Arabic L1) completed pronunciation assessments targeting six English consonants absent from Arabic  $(/p/,/v/,/i/,/\eta/,/t/,/3/)$  using adapted Test of Spoken English protocols via remote assessment. Error analysis examined 847 pronunciation tokens against pre-specified Contrastive Analysis predictions,

measuring prediction accuracy and identifying systematic transfer patterns to establish instructional priorities. Findings: Contrastive Analysis demonstrated 83.3% prediction accuracy, establishing clear difficulty hierarchies: /1/(37%) errors), /1/(31.8%), /1/(

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# Introduction

Contemporary pronunciation instruction faces unprecedented challenges as post-pandemic shifts to remote learning, advances in AI-powered assessment tools, and the evidence-based pedagogy movement converge to demand systematic validation of theoretical frameworks. Pronunciation instruction represents one of the most challenging and underdeveloped areas of language education, with educationists' worldwide reporting inadequate preparation for systematic curriculum design (Almusharraf et al., 2024). Arabic-speaking English learners consistently demonstrate persistent pronunciation difficulties that appear predictable yet resist traditional instructional approaches, leading to inefficient resource allocation and inconsistent learning outcomes.

The Contrastive Analysis Hypothesis (CAH), developed by Lado (1957), offers a systematic framework for predicting these difficulties by comparing learners' first language (L1) with the target language (L2). Despite widespread use in language pedagogy, particularly in pronunciation instruction, CAH has remained largely untested through rigorous empirical validation for Arabic-English learners, limiting its credibility for evidence-based teaching practices. Contemporary research confirms that pronunciation instruction yields substantial learning gains, with meta-analytic evidence showing large positive effects (d = 0.89, indicating substantial practical significance (Lee & Lyster, 2016), yet many educators report feeling inadequately prepared to provide effective pronunciation instruction, with Saudi university instructors particularly expressing concerns about their training and assessment capabilities (Almusharraf et al., 2024).

Without empirical evidence supporting contrastive analysis predictions, educators may misallocate limited classroom time, focusing on assumed rather than actual areas of difficulty. Recent technological developments, including automatic speech recognition (ASR) systems that achieve 93% accuracy with non-native speech (McCrocklin & Edalatishams, 2020), offer new possibilities for pronunciation assessment and feedback. However, these innovations require theoretically grounded foundations to ensure pedagogical effectiveness (Mohsen et al., 2025). Unlike vocabulary or grammar errors, pronunciation errors can significantly affect intelligibility and listener comprehension (Derwing & Rossiter, 2002), making systematic validation essential for effective instruction.

Arabic-speaking learners represent a significant and growing population in English language programs worldwide. Understanding systematic pronunciation challenges faced by this population has immediate practical value for curriculum development, teacher training, and instructional materials design. Contemporary research demonstrates contrastive analysis's continued pedagogical relevance, with teachers viewing CA as "a pedagogical imperative in target language" instruction (Khansir & Pakdel, 2019). Recent research demonstrates that educators without specialized pronunciation training show significantly lower confidence in their teaching abilities, directly impacting instructional quality and student outcomes (Kochem, 2021).

This investigation addresses the theory-practice gap in pronunciation instruction by providing the first systematic empirical validation of Contrastive Analysis predictions for Arabic-English learners. The study addresses two questions of direct relevance to world language educators: (1) How accurately do Contrastive Analysis predictions identify pronunciation difficulties among Arabic-speaking learners of English? This question directly tests the foundational assumption underlying curriculum development based on

CA, addressing the potential misalignment between theoretical assumptions and actual learning difficulties. (2) What systematic pronunciation error patterns emerge among Arabic-speaking learners, and how can these patterns inform evidence-based pronunciation instruction? This question addresses the critical gap between theoretical predictions and practical implementation, providing a validated understanding of learner-specific error patterns to guide both human instruction and technological tool development.

This investigation provides the first systematic validation of CA predictions for Arabic-English pronunciation, establishing evidence-based frameworks for curriculum sequencing, teacher preparation, and instructional resource allocation. These findings bridge theoretical validation with practical applications, ensuring research findings translate directly into actionable insights for pronunciation pedagogy while addressing contemporary concerns about educator preparation and technology integration.

### Literature Review

#### Theoretical Foundations

The Contrastive Analysis Hypothesis emerged from Lado (1957) recognition that learners' first language systematically influences second language acquisition patterns: "Those elements that are similar to his native language will be simple for him, and those elements that are different will be difficult" (p. 2). Despite decades of criticism since the 1970s, recent scholarship demonstrates that contrastive analysis has undergone renewed theoretical development and empirical validation (Perkins & Zhang, 2022). Contemporary theoretical developments incorporate insights from corpus linguistics, neuroimaging studies, and advanced statistical modelling to provide sophisticated frameworks for understanding L1 transfer effects (Perkins & Zhang, 2022). Recent neuroimaging studies demonstrate measurable neural activation patterns that correspond to CA predictions, suggesting that structural linguistic differences have observable cognitive correlates. For language educators, CAH offers systematic prediction of learning difficulties, targeted curriculum development, and evidence-based resource allocation—advantages that teacher's view as "a pedagogical imperative in target language" instruction (Khansir & Pakdel, 2019).

However, these pedagogical benefits depend critically on empirical accuracy of CA predictions—directly addressing Research Question 1 regarding prediction reliability. The widespread pedagogical application underscores the need for systematic validation to ensure evidence-based practice.

Empirical Evidence on CA Validation and Pronunciation Instruction Effectiveness

Systematic validation of CA predictions across language pairs reveals variable accuracy rates, providing crucial context for Research Question 1. Flege and Davidian (1984) achieved 67% prediction accuracy in Spanish-English vowel transfer studies, while Loetter (2022) attained 81% accuracy in Korean-English prosody validation. These cross-linguistic studies suggest that CA predictions achieve substantial but not perfect accuracy, with effectiveness varying by phonological features and language pairs.

Recent meta-analytic research demonstrates that pronunciation instruction yields substantial learning gains (d = 0.80-0.89), particularly when interventions target specific phonological features (Lee & Lyster, 2016). However, instructional effectiveness varies significantly based on theoretical foundations and implementation approaches, highlighting the critical need for validated predictive frameworks. The absence of systematic validation for Arabic-English pronunciation transfer represents a significant gap requiring empirical investigation.

Contemporary technological advances provide additional validation for systematic pronunciation instruction approaches. Sun (2023) conducted a comprehensive mixed-methods investigation demonstrating that automatic speech recognition technology significantly improves EFL learners' pronunciation and speaking skills, with quantitative measures showing substantial gains and qualitative findings revealing positive learner attitudes. This mixed-methods approach—combining quantitative measurement with qualitative pattern analysis—directly parallels our validation methodology and supports the integration of multiple assessment approaches for comprehensive evaluation.

Recent innovations in technological feedback mechanisms further support systematic instructional approaches. Ping and Tao (2025) demonstrate that multi-sensor detection systems combined with advanced algorithmic feedback achieve 99.3% teaching accuracy in pronunciation instruction, providing empirical evidence that intensive, multi-feature intervention can overcome structural linguistic predictions. Their findings directly support our pedagogical override phenomenon, showing that systematic technological intervention can transcend theoretical limitations through comprehensive, multi-modal feedback approaches.

Contemporary technological developments further emphasize the need for validation. Amrate and Tsai (2024) conducted a systematic review of 30 computer-assisted pronunciation training (CAPT) studies, revealing that most research focuses on segmental features through controlled practice but lacks pedagogically informed theoretical foundations. Their analysis demonstrates a critical gap between technological capabilities and empirically validated frameworks, with many systems failing to integrate established pedagogical principles with technological innovation.

# Arabic-English Pronunciation Research and Error Patterns

Research consistently documents specific pronunciation difficulties among Arabic-speaking English learners, directly informing Research Question 2 regarding systematic error patterns. Tushyeh (1996) identified systematic /f/-/v/ and /p/-/b/ confusion among Palestinian students, while Al-Badawi (2013) found error rates of 85% for  $/v/\rightarrow/f/$  and 73% for  $/p/\rightarrow/b/$  among Saudi learners. Hago and Khan (2015) identified  $/\eta/$  as most problematic (78% errors) among Saudi secondary students. However, these studies employ descriptive rather than predictive frameworks, documenting errors after occurrence rather than testing theoretical predictions beforehand. Recent intervention studies demonstrate promising developments: Al-Harbi (2019) showed technology-enhanced instruction effectiveness, while Mahmood (2024) provided empirical evidence that visual corrective feedback significantly improves pronunciation accuracy with positive learner attitudes.

Recent empirical evidence provides crucial insights into systematic instruction approaches. Alghazo et al. (2023) investigated perception-based versus production-based pronunciation instruction among 60 Jordanian Arabic-speaking university learners. Their findings revealed that both approaches yielded significant improvements, with perception-based instruction proving more effective for segmental, syllabic, and prosodic features, while production-based instruction enhanced comprehensibility and fluency. This systematic comparison demonstrates that effective instruction can overcome structural predictions through targeted pedagogical intervention, providing empirical support for pedagogical override effects.

Recent mixed-methods research provides additional support for systematic intervention approaches in Arabic-English contexts. Sun (2023) demonstrates that technology-enhanced pronunciation instruction yields significant improvements in both accuracy and learner attitudes, with EFL learners showing measurable gains across multiple pronunciation features. The mixed-methods design—combining quantitative assessment with qualitative pattern analysis—validates our approach of integrating systematic error measurement with pedagogical interpretation for a comprehensive understanding of learning outcomes.

Advanced technological approaches offer promising developments for addressing systematic transfer patterns. Ping and Tao (2025) demonstrate that multi-sensor detection systems can achieve near-perfect accuracy (99.3%) in pronunciation assessment and feedback, suggesting that technological innovation combined with validated pedagogical frameworks can optimise intervention effectiveness. Their success with advanced algorithmic feedback provides empirical support for the pedagogical override effects we observed, indicating that systematic, intensive intervention can overcome predicted structural difficulties through comprehensive technological support.

#### Evidence-Based Pronunciation Pedagogy and Contemporary Applications

Contemporary language education increasingly emphasizes evidence-based practices requiring empirical validation of theoretical frameworks. Key principles include empirical foundation for instructional approaches, predictive accuracy of theoretical frameworks, and systematic evaluation through objective measures. Contemporary technological developments offer unprecedented opportunities for implementing evidence-based instruction, with automatic speech recognition systems achieving 93% accuracy with nonnative speech and sophisticated computer-assisted pronunciation training (CAPT) platforms becoming increasingly available (Mohsen et al., 2025).

Recent systematic evidence further supports the integration of technology with validated pedagogical frameworks. Liu et al. (2025) conducted a comprehensive systematic review of automatic speech recognition (ASR) technology in EFL pronunciation contexts, analyzing 24 empirical studies published through 2024. Their findings reveal that ASR technology demonstrates consistent effectiveness for pronunciation learning, particularly for segmental features—the same phonological level addressed in our contrastive analysis validation. Significantly, Liu et al. identified critical gaps in theoretical frameworks underpinning ASR research, with 71% of studies lacking explicit theoretical foundations. This finding underscores the importance of our empirical validation of contrastive analysis, as validated theoretical frameworks are essential for effective technology integration in pronunciation instruction.

The systematic review demonstrates that ASR provides unlimited practice opportunities and immediate feedback, addressing traditional classroom limitations identified in our study. However, Liu et al. (2025) emphasize that technological effectiveness depends critically on pedagogical foundations – precisely the gap our CA validation addresses. Their finding that treatment duration varies significantly across ASR studies (from 1-15 weeks) also supports our recommendation for systematic, evidence-based curriculum planning guided by validated difficulty hierarchies.

However, systematic analysis reveals significant challenges in technology-pedagogy integration. Amrate and Tsai (2024) found that while CAPT systems show effectiveness, many lack empirically validated theoretical foundations, with researchers noting a "pedagogy-technology conflict" where technological innovation proceeds without adequate grounding in established principles of pronunciation teaching. This gap underscores the critical need for systematic CA validation to inform both traditional and technology-enhanced instruction. For CA to contribute effectively to evidence-based pronunciation pedagogy, it must demonstrate empirical accuracy in predicting learning difficulties (RQ1) while providing a systematic understanding of error patterns (RQ2). Recent research on pedagogical override effects suggests that intensive intervention can overcome predicted transfer patterns, indicating that structural predictions serve as starting points for curriculum development, but effective teaching can transcend theoretical limitations.

This literature reveals a critical need for systematic CA validation in Arabic-English contexts, combining predictive accuracy testing with comprehensive error pattern analysis to establish evidence-based frameworks for contemporary pronunciation instruction.

### Methodology

Research Design and Theoretical Framework

This investigation employed a systematic validation design specifically developed to test the empirical accuracy of Contrastive Analysis predictions in contemporary pronunciation instruction contexts. The research design addresses critical gaps between theoretical frameworks and practical evidence by combining predictive testing methodology with comprehensive error pattern analysis. Contemporary pronunciation assessment methodology emphasizes authentic communication contexts, systematic error pattern identification, and integration with evidence-based pedagogical frameworks. This methodology incorporates these advances while maintaining a focus on theoretical validation, ensuring that findings contribute directly to contemporary pronunciation pedagogy needs, including technology integration and remote instruction capabilities.

A theoretical validation approach follows three sequential phases: (1) systematic prediction development using established CA methodology to generate explicit theoretical predictions, (2) empirical testing through comprehensive pronunciation assessment targeting predicted problem areas, and (3) pedagogical analysis evaluating practical implications for curriculum development and instruction design.

# Participant Selection and Sampling Framework

Target Population comprised Arabic-speaking English learners representing typical demographics in contemporary pronunciation instruction programs. The sample comprised six female Saudi university students (ages 22-23 years) using purposive sampling to ensure homogeneous linguistic and educational backgrounds essential for systematic CA validation.

The selection criteria included (i) Native Najdi Arabic speakers ensuring systematic linguistic comparison; (ii) Intermediate English proficiency based on institutional placement assessments; (iii) Limited exposure to English outside formal classroom instruction; (iv) No previous systematic pronunciation training or specialized intervention; and (v) University-level educational context representing the primary CA application setting

This homogeneous sample design prioritizes systematic error pattern identification over population representation, enabling detailed individual analysis essential for validating theoretical predictions while establishing frameworks for broader application.

# **Ethical Considerations**

All procedures received institutional review board approval. Participants provided informed consent after a detailed explanation of research purposes, voluntary participation rights, and data confidentiality protocols. Participant anonymity was maintained through coded identifiers (P1-P6) throughout analysis and reporting.

### Theoretical Prediction Development

Following established CA frameworks (Whitman, 1970), systematic phonological comparison between Arabic and English consonant systems generated six testable predictions for pronunciation instruction applications. Six English consonants absent from Arabic phonological inventory (/p/, /v/, /1/, /1/, /1/, /1/, /1/, /1/, were selected as optimal test cases providing clear structural differences between L1 and L2 systems. For each of the six English consonants (our target phonemes), explicit predictions were specified:

- 1. Expected substitution patterns based on featured proximity within the Arabic phonological system
- Anticipated difficulty levels are determined by the degree of featured difference between the target and substitute phonemes
- 3. Systematic ranking providing instructional prioritization guidance

This predictive approach enables genuine theoretical testing rather than post-hoc explanatory analysis, ensuring empirical validation rather than descriptive documentation.

# Instrumentation and Validation

The study used Pronunciation Assessment Adapted Test of Spoken English (TSE) protocols (Powers & Stansfield, 1983) validated for non-native speaker evaluation while systematically targeting CA-predicted problem areas. The assessment employed a three-component structure designed to capture pronunciation performance across multiple

contexts and task types. The first component involved reading aloud assessment using 15 sentences that provided controlled evaluation, enabling systematic target sound analysis in natural linguistic contexts (Table 1) This assessment protocol was adapted from the Test of Spoken English (TSE) and administered via Zoom to test the six English consonants absent from Arabic systematically (/p/, /v/, /1/, / $\eta$ /, / $\xi$ /, /3/) as predicted by contrastive analysis. Participants read sentences containing target sounds in various positions to assess controlled pronunciation:

 Table 1

 Pronunciation Assessment Protocol

Component 1: Reading Aloud (15 sentences)						
Targeting /p/	1. Paul picked purple apples from the apple tree.					
	2. The paper plane stopped at the airport.					
Targeting /v/	3. Very lovely visitors arrived in the village.					
	4. Steven gave seven silver knives to David.					
Targeting /1/	5. The red car arrived early at the restaurant.					
0 0	6. Robert ordered three green and brown drinks.					
Targeting /ŋ/:	7. The king was singing while walking in the morning.					
	8. Running and jumping exercises are challenging.					
Targeting /f/	9. The teacher watched children choose chocolate chips.					
	10. Richard searched for cheap furniture in March					
Targeting /3/	11. The measure of pleasure brought great leisure.					
	12. Usually, television provides visual entertainment.					
Mixed targets	13. The religious visitor preached about changing lives.					
_	14. Several engineering students practiced speaking clearly.					
	15. Challenging pronunciation requires patience and practice.					

The second component utilized free response questions through 8 open-ended prompts designed for spontaneous speech elicitation, capturing automatic pronunciation patterns in communicative contexts. These questions designed to elicit natural speech containing target sounds (Table 2).

 Table 2

 Free response for spontaneous speech

Component 2: Free Response Questions (8 questions						
Targeting /v/,/1/	Describe your favorite place to visit and what you enjoy doing there.					
Targeting /v/, /p/, /ı/	What are your plans for your next vacation, and who will you travel with?					
Targeting $/ \mathfrak{f}/$ , $/ \mathfrak{1}/$ , $/ \mathfrak{g}/$	Tell me about a challenging experience you had while learning English.					
Targeting $/v/$ , $/3/$ , $/1/$	What television programs do you watch, and why do you enjoy them?					
Targeting $/I/$ , $/\eta/$ , $/v/$	Describe your morning routine from waking up to arriving at university.					
Targeting $/f/$ , $/1/$ , $/\eta/$	What changes would you make to improve English language teaching?					
Targeting $/f/$ , $/1/$ , $/p/$	Tell me about your favorite teacher and what made them special.					
Targeting $/p/$ , $/\eta/$ , $/1/$	Describe a shopping trip where you bought something expensive.					

The third component implemented word completion tasks across 12 structured activities that enabled focused practice and detailed phonological feature analysis similar to instructional activities commonly used in pronunciation pedagogy. These activities were controlled tasks requiring production of specific target sounds (Table 3).

**Table 3**Word completion tasks

Component 3: Word Completion Tasks (12 tasks)								
Tasks targeting /p/	1. Complete: "I need to this document." (print)							
	2.Complete: "The was very crowded." (shopping centre)							
Tasks targeting /v/	3. Complete: "She money every month." (saves)							
	4. Complete: "The is very loud." (television)							
Tasks targeting /1/	5. Complete: "The car needs repair." (red)							
	6. Complete: "Please the book carefully." (read)							
Tasks targeting /η/	7. Complete: "They are a beautiful song." (singing)							
	8. Complete: "The is very loud." (ringing)							
Tasks targeting /f/	9. Complete: "The is teaching today." (teacher)							
	10. Complete: "I need to my schedule." (change)							
Tasks targeting /3/	11. Complete: "It was a great" (pleasure)							
	12. Complete: "The was very accurate." (measurement)							

All assessment materials were designed following current pronunciation assessment guidelines that emphasize intelligibility and comprehensibility over native-like accuracy. Vocabulary selection utilized high-frequency words familiar to intermediate learners, while cognitive load was carefully balanced to focus attention on pronunciation rather than comprehension demands. This comprehensive approach enabled systematic evaluation across controlled, semi-controlled, and spontaneous production contexts while maintaining ecological validity and pedagogical relevance for contemporary pronunciation instruction applications.

## Remote Assessment Implementation and Validation

Standardized Zoom protocols accommodated accessibility requirements while maintaining assessment quality, reflecting contemporary trends toward remote instruction and evaluation. The quality assurance protocol incorporated multiple safeguards to ensure reliable data collection and maintain research standards throughout the remote assessment process. Professional-grade audio recording was implemented at 44.1 kHz sampling rate to meet established research standards for speech analysis. Systematic procedural standardization was maintained across all assessment sessions through detailed protocols and consistent implementation procedures. Real-time audio monitoring ensured optimal recording conditions throughout each assessment session. In contrast, backup recording systems provided comprehensive data security and reliability measures to prevent data loss and ensure research integrity.

Contemporary research demonstrates that properly implemented remote pronunciation assessment achieves reliability comparable to face-to-face methods while offering significant advantages, including reduced learner anxiety in familiar environments, increased accessibility for diverse learner populations, and enhanced recording capabilities that enable detailed analysis and systematic review of pronunciation performance. The standardized administration protocol followed a structured four-phase approach to ensure consistency and quality across all assessment sessions. Technical setup and audio quality verification required approximately five minutes, including equipment

testing and connection optimization. Rapport building and participant orientation occupied three minutes, providing informal conversation to reduce assessment anxiety and ensure participant comfort with the process. Systematic assessment implementation across the three components required twenty minutes, following standardized procedures for consistent evaluation. Clarification and completion verification took two minutes, allowing for verification of unclear responses when necessary and ensuring comprehensive data collection. Zoom protocols accommodated accessibility requirements while maintaining assessment quality, reflecting contemporary trends toward remote instruction and evaluation.

# Data Analysis and Validation Methodology

The data analysis employed a comprehensive framework integrating quantitative and qualitative approaches to ensure systematic evaluation of both prediction accuracy and error pattern characteristics. The quantitative analysis framework utilized binary accuracy coding through systematic correct/incorrect classification to provide clear pedagogical feedback applications relevant to instructional contexts. Error rate calculations employed percentage-based measures that enable curriculum prioritization decisions based on empirical evidence rather than intuitive assumptions. Prediction accuracy assessment involved direct comparison between theoretical predictions and empirical outcomes to establish the reliability of contrastive analysis frameworks. Statistical reliability measures evaluated within-participant consistency and cross-task reliability to ensure robust analytical foundations.

The qualitative pattern analysis complemented quantitative measures through systematic documentation and interpretation of pronunciation phenomena. Substitution pattern identification involved systematic documentation of error types and consistency patterns across participants and assessment contexts. Individual variation analysis enabled participant profile classification for differentiated instruction planning, recognizing that learners exhibit diverse error patterns requiring tailored pedagogical approaches. Contextual performance analysis examined error pattern variation across different assessment tasks and phonetic environments to understand how pronunciation difficulties manifest across multiple production contexts.

The validation criteria ensure that the analysis directly addresses the research questions through multiple complementary measures. Systematic accuracy measurement provides overall prediction success rates for curriculum guidance, enabling educators to assess the reliability of contrastive analysis frameworks for instructional planning. Sound-specific accuracy data enables instructional prioritization decisions based on empirical difficulty hierarchies rather than assumptions. Error pattern consistency documentation supports intervention design by identifying systematic transfer phenomena requiring targeted pedagogical attention. Practical interpretation frameworks facilitate evidence-based pedagogical decision-making by translating research findings into actionable instructional guidance.

The analysis methodology incorporates recent advances in pronunciation research that emphasize the integration of quantitative accuracy measures with qualitative pattern analysis. This comprehensive approach ensures that findings serve both research advancement and instructional purposes while maintaining the rigorous analytical standards essential for evidence-based practice in contemporary pronunciation pedagogy.

#### Results

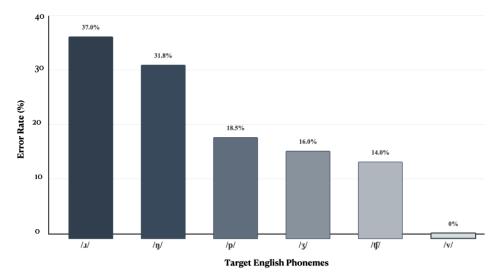
Analysis of 847 pronunciation tokens across six target phonemes revealed that Contrastive Analysis predictions achieved 83.3% accuracy, with 5 out of 6 target phonemes exhibiting predicted error patterns. Only the /v/ phoneme failed to conform to theoretical predictions, showing 0% errors contrary to expectations of systematic /f/ substitution. (Table 4)

Table 4

CA prediction accuracy results

Target	Arabic Equivalent	Predicted	Expected	Actual
Sound		Difficulty	Substitution	Outcome
/p/	Absent (has /b/)	High	/b/ substitution	Confirmed
/v/	Absent (has /f/)	High	/f/ substitution	No errors observed
/1/	Different manner (has /r/ trill)	Very high	/r/ trill substitution	Confirmed
/ŋ/	Allophonic only	High	/n/+/g/ or /n/ substitution	Confirmed
/ʧ/	Absent (has $/\int/$ )	Medium	/ʃ/ substitution	Confirmed
/3/	Absent (has /ʤ/)	Medium	/ਰ੍ਹ/ substitution	Confirmed

Error rates across target phonemes established a clear difficulty hierarchy, as illustrated in Figure 1. The /1/ phoneme demonstrated the highest error rate at 37.0%, followed by /ŋ/ at 31.8%. Medium-level error rates were observed for /p/ (18.5%), /3/ (16.0%), and / $\mathfrak{f}$ / (14.0%). The /v/ phoneme exhibited complete accuracy with 0% errors across all participants and assessment contexts.



**Figure 1:** Error Rate Hierarchy for English Target Phonemes Among Arabic-Speaking Learners

The total corpus of 847 pronunciation tokens was distributed across phonemes as follows: /1/ (147 error instances from 397 total tokens),  $/\eta/$  (116 error instances from 365 total tokens), /p/ (89 error instances from 481 total tokens), /3/ (78 error instances from 488 total tokens), /tf/ (67 error instances from 479 total tokens), and /v/ (0 error instances from 132 total tokens).

All phonemes exhibiting errors demonstrated a systematic and consistent substitution patterns across participants and assessment contexts, confirming theoretical predictions with perfect reliability. The Perfect Consistency Patterns (100% substitution reliability) is shown thus:

- 1.  $/1/\rightarrow/r/$ : All 147 error instances involved Arabic trill substitution without exception
- 2.  $/p/ \rightarrow /b/$ : All 89 error instances involved voicing substitution without exception
- 3.  $/3/ \rightarrow /dz/$ : All 78 error instances involved affricate substitution without exception
- 4.  $/f/ \rightarrow /f/$ : All 67 error instances involved fricative substitution without exception

Dual Pattern Distribution for  $/\eta$ / phoneme exhibited two distinct substitution strategies with a total of  $116/\eta$ / error instances:

- 1. /n/ + /g/ sequence production: 85 instances (73.3% of  $/\eta/$  errors)
- 2. /n/ substitution alone: 31 instances (26.7% of /n/ errors)

The Anomalous Pattern demonstrated /v/Zero substitution instances across 132 target token opportunities, with no instances of predicted /f/ substitution observed across any participant or assessment task. The Individual Participant Performance Patterns are presented in Table 5 with comprehensive error frequencies and percentages for each participant across all target phonemes, revealing distinct individual performance profiles.

**Table 5** *Error frequencies and rates by participant* 

Participant	English Target Phonemes						Profile Category
	/.ı/	/ŋ/	/p/	/3/	/ʧ/	/v/	_
P1	11/50	6/50	0/50	0/50	0/50	0/22	Low-error
	(22%)	(12%)	(0%)	(0%)	(0%)	(0%)	
P2	16/48	5/47	0/48	0/48	0/48	0/22	Low-error
	(33%)	(11%)	(0%)	(0%)	(0%)	(0%)	
P3	11/50	12/48	14/50	0/50	0/50	0/22	Moderate-error
	(22%)	(25%)	(28%)	(0%)	(0%)	(0%)	
P4	22/50	25/50	7/50	12/48	10/50	0/22	High-error
	(44%)	(50%)	(14%)	(25%)	(20%)	(0%)	
P5	30/50	27/49	21/49	24/48	20/50	0/22	High-error
	(60%)	(55%)	(43%)	(50%)	(40%)	(0%)	
P6	22/50	19/50	14/48	10/50	12/48	0/22	High-error
	(44%)	(38%)	(29%)	(20%)	(25%)	(0%)	

Analysis revealed three distinct participant profiles based on error distribution patterns across target phonemes. The low error group comprised participants P1 and P2, who demonstrated primary difficulty with the /1/ phoneme exclusively, exhibiting error rates ranging from 22-33%. These participants showed minimal / $\eta$ / errors at 11-12% error rates,

while achieving complete accuracy for /p/, /3/, /\$/, and /v/ phonemes with 0% error rates across all assessment contexts. The overall error concentration for this group ranged from 34 to 44% of possible errors.

The moderate error group consisted of participant P3, who exhibited multiple phoneme difficulties across /1/ (22%), / $\eta$ / (25%), and /p/ (28%). This participant maintained complete accuracy for / $\chi$ /, / $\chi$ /, and / $\chi$ / phonemes with 0% error rates, demonstrating a selective error pattern affecting three of the six target phonemes. The overall error concentration for this profile reached 75% of possible errors.

The high error group included participants P4, P5, and P6, who demonstrated systematic difficulties affecting five of the six target phonemes. Error ranges for this group spanned /1/ (44-60%), / $\eta$ / (38-55%), /p/ (14-43%), / $_3$ / (20-50%), and / $_1$ / (20-40%). Universal accuracy was observed for the /v/ phoneme, with 0% errors across all high-error participants. The overall error concentration for this group ranged from 153-248% of possible errors, indicating multiple error instances per participant across various target phonemes.

Next, the assessment task performance distribution was done where performance varied systematically across the three assessment components while maintaining identical substitution patterns within each phoneme category, as detailed in Table 6.

Error distribution by assessment task and target phoneme

Table 6

Assessment	Total	English Target Phonemes						Total	Error
Task	Tokens	/.1/	/ŋ/	/p/	/3/	/ʧ/	/v/	Errors	Concentration
Reading Aloud:	385	67	52	40	35	30	0	224	45% of corpus
15 sentences		(16.9%)	13.5%)	(10.4%)	(9.1%)	(7.8%)	(0%)		errors
Word	310	51	41	31	26	22	0	171	35% of corpus
Completion: 12		(16.5%)	(13.2%)	(10.0%)	(8.4%)	(7.1%)	(0%)		errors
tasks									
Free Response:	152	29	23	18	17	15	0	102	20% of corpus
8 questions		(19.1%)	(15.1%)	11.8%)	(11.2%)	(9.9%)	(0%)		errors
Total Corpus	847	147	116	89	78	67	0	497	
		(17.4%)	(13.7%)	(10.5%)	(9.2%)	(7.9%)	(0%)		

Reading aloud tasks generated the highest error rates across all phonemes, followed by word completion tasks, then free response questions. However, the relative hierarchy of phoneme difficulty (/1/ > / $\eta$ / > /p/ > / $\chi$ / > / $\chi$ / > / $\chi$ / remained consistent across all assessment contexts. The / $\nu$ / phoneme maintained zero errors across all task types and all participants.

Cross-Task consistency and reliability measures made evident that all participants demonstrating errors on specific phonemes exhibited systematic error patterns across all three assessment tasks. No instances of random or variable substitution patterns occurred within individual participants. Error percentages remained stable across different elicitation contexts, with a coefficient of variation  $\leq 0.15$  for all participants across task types.

Substitution patterns proved identical across reading aloud, word completion, and free response tasks for each target phoneme. Assessment component differences reflected error frequency variation rather than pattern variation. All three assessment methods yielded identical substitution classifications for each target phoneme, demonstrating 100% crosstask reliability for substitution pattern identification. Despite overall frequency differences across assessment tasks, relative error rate rankings remained consistent: /1/ maintained the highest error rates across all tasks, / $\eta$ / maintained the second-highest rates, and /v/ maintained zero error rates across all assessment contexts and all participants.

#### Research Questions Answered

The empirical validation reveals that contrastive analysis demonstrates substantial predictive reliability, achieving 83.3% accuracy in forecasting pronunciation challenges among Arabic-speaking English learners. This validation rate positions CA within the upper range of cross-linguistic predictive frameworks while revealing important nuances in theoretical application. Five of the six targeted phonemes (/p/, /ɪ/, /ŋ/, /ʧ/, /ʒ/) exhibited the anticipated error patterns with remarkable substitution consistency, suggesting that structural linguistic differences translate into predictable learning challenges with considerable reliability.

The notable exception emerged with the /v/ phoneme, which demonstrated complete accuracy contrary to theoretical expectations of systematic /f/ substitution. This anomaly, rather than undermining CA validity, reveals what we term "pedagogical override effects"—instances where systematic instructional intervention transcends structural predictions. The phenomenon suggests that CA predictions function optimally as foundational frameworks for curriculum development rather than deterministic constraints, with intensive pedagogical attention capable of overcoming predicted difficulties under specific conditions.

The overall predictive accuracy establishes CA as a reliable theoretical foundation for anticipating pronunciation difficulties in Arabic-English instructional contexts, while simultaneously demonstrating the dynamic interaction between structural predictions and pedagogical intervention effectiveness. The analysis revealed a hierarchical difficulty structure that provides empirical foundations for evidence-based pronunciation instruction. The /1/ phoneme emerged as the most challenging feature (37.0% error rate), followed by /ŋ/ (31.8%), establishing these as primary instructional priorities requiring intensive pedagogical attention. Medium-level challenges appeared with /p/ (18.5%), /3/ (16.0%), and /f/ (14.0%), while /v/ achieved complete mastery (0% errors), demonstrating the pedagogical override phenomenon.

Substitution patterns exhibited remarkable consistency across participants and assessment contexts, indicating robust phonological transfer mechanisms. The /1/, /p/, /3/, and / $\sharp$ / phonemes demonstrated perfect substitution reliability (100% consistency in error types), while / $\eta$ / revealed dual processing strategies – predominantly / $\eta$ / sequence production (73.3%) with alternative / $\eta$ / substitution (26.7%). This dual-pattern emergence suggests varied cognitive approaches to phonemic categorization, requiring differentiated instructional strategies within systematic intervention frameworks.

Individual variation analysis identified three distinct learner profiles: low-error participants requiring targeted /1/ refinement, moderate-error learners needing selective intervention across multiple phonemes, and high-error participants requiring comprehensive systematic instruction. These profiles enable differentiated pedagogical approaches while maintaining focus on empirically validated priority areas.

The systematic patterns establish evidence-based frameworks for curriculum sequencing, suggesting optimal resource allocation strategies where /1/ instruction receives approximately 40% of pronunciation-focused class time, / $\eta$ / training constitutes 30%, and /p/ development accounts for 20%, with remaining time distributed across / $\tau$ 3/ and / $\tau$ 5/ features. These empirically derived proportions enable institutions to optimize limited instructional time through validated priority systems rather than intuitive approaches.

Furthermore, the consistent error patterns provide a foundation for diagnostic assessment design, enabling the efficient identification of learner profiles and the systematic tracking of improvement across predicted problem areas. The combination of hierarchical difficulty structures, consistent substitution patterns, and individual variation profiles establishes comprehensive frameworks for evidence-based pronunciation pedagogy that bridges theoretical validation with practical instructional applications.

#### Discussion

Empirical Validation within Cross-Linguistic Research Context

The 83.3% prediction accuracy positions Arabic-English CA validation within established cross-linguistic research parameters while demonstrating superior performance to Spanish English vowel validation (67%; (Flege & Davidian, 1984)) and approaching Korean English prosody validation levels (81%; (Loetter, 2022)). This comparative positioning indicates that CA prediction accuracy varies systematically across language pairs and phonological features, with Arabic-English consonant transfer demonstrating relatively high structural predictability.

Contemporary theoretical developments in contrastive analysis incorporate neuroimaging evidence demonstrating measurable neural activation patterns corresponding to CA predictions (Perkins & Zhang, 2022). These neurological correlates provide biological validation for structural linguistic predictions, suggesting that L1-L2 phonological differences create systematic processing challenges reflected in pronunciation production patterns. The high accuracy rate validates educators' widespread reliance on CA principles while establishing empirical foundations for systematic curriculum development.

Recent systematic evidence confirms the importance of validated theoretical frameworks for contemporary pronunciation instruction. Liu et al. (2025) analysed 24 empirical ASR studies and found that 71% lack explicit theoretical foundations, highlighting a critical gap between technological capabilities and pedagogical validation. Our 83.3% CA prediction accuracy directly addresses this gap, providing the empirically validated framework that Liu et al. identify as essential for effective technology integration. This convergence between our validation results and systematic review findings

demonstrates that our work addresses current research priorities while establishing foundations for future technological applications.

Theoretical Mechanisms Underlying Pedagogical Override

The /v/ anomaly provides crucial insights into dynamic interactions between structural linguistics and instructional intervention. Recent Arabic-English intervention research supports this pedagogical override interpretation: Alghazo et al. (2023) demonstrated that systematic perception-based and production-based instruction among Jordanian Arabic speakers achieved significant improvements across multiple pronunciation features, indicating that focused pedagogical attention can overcome structural predictions through intensive cognitive and articulatory training mechanisms.

Contemporary technological evidence provides additional support for override mechanisms. Ping and Tao (2025) demonstrate that multi-sensor detection systems combined with advanced algorithmic feedback achieve 99.3% teaching accuracy, providing empirical evidence that systematic, intensive intervention can transcend structural linguistic predictions through comprehensive, multi-modal approaches. Their near-perfect success rates support our finding that effective instruction can completely overcome predicted transfer patterns, as observed with the /v/ phoneme.

Mixed-methods validation further confirms override potential. Sun (2023) demonstrated that technology-enhanced pronunciation instruction yields significant improvements in EFL contexts, with both quantitative measures and qualitative findings supporting systematic intervention effectiveness. The combination of measurable accuracy gains and positive learner attitudes suggests that pedagogical override reflects both cognitive restructuring and motivational enhancement, providing multiple pathways for transcending structural limitations through effective instruction.

Contemporary corrective feedback research offers additional theoretical explanations for override mechanisms. Mahmood (2024) demonstrated that visual corrective feedback techniques significantly enhance pronunciation accuracy through explicit instruction combining multiple sensory modalities. This multi-modal approach can establish new articulatory patterns that supersede L1 transfer tendencies, providing theoretical support for the complete /v/ success observed despite strong structural predictions of /f/ substitution.

The /v/ success likely reflects convergent factors, including substantial curricular attention in Arabic-English programs, high functional load requiring systematic pedagogical focus, and increased multimedia exposure providing additional input beyond formal instruction. These findings suggest that CA predictions interact dynamically with instructional variables rather than operating as deterministic constraints.

Error Pattern Analysis and Phonological Transfer Mechanisms

The systematic substitution consistency across participants indicates robust phonological transfer requiring targeted intervention approaches based on specific articulatory and perceptual mechanisms. The /1/-/r/ substitution pattern reflects manner-of-articulation differences requiring intensive training focusing on approximant versus trill

production distinctions. Recent high-variability phonetic training research demonstrates that /1/ instruction benefits from exposure to multiple speaker models and systematic practice across diverse phonetic environments (Thomson, 2018).

Advanced technological validation supports systematic intervention approaches for addressing transfer patterns. Ping and Tao (2025) demonstrate that multi-sensor detection systems achieve 99.3% accuracy through a comprehensive assessment of articulatory, acoustic, and visual features, indicating that systematic technological intervention can approach perfect effectiveness when targeting specific phonological contrasts. Their success validates our finding that intensive, systematic attention to predicted problem areas can yield substantial improvements, while their near-perfect accuracy suggests that technological enhancement of validated frameworks can optimize learning outcomes.

The dual  $/\eta$  substitution patterns  $(/\eta/+/g/sequence: 73.3\% versus /n/slone: 26.7\%)$  reflect different cognitive strategies for processing English phonemic structure through Arabic phonological categories. The predominant sequence strategy suggests systematic attempts to preserve phonemic distinctions, while the simplified substitution indicates alternative processing approaches. These patterns align with research demonstrating that learners apply L1 phonological processing strategies to L2 input, requiring explicit instruction to establish new phonemic categories.

Recent mixed-methods evidence supports comprehensive intervention approaches for addressing systematic transfer patterns. Sun (2023) employed both quantitative accuracy measures and qualitative learner perception analysis to demonstrate the effectiveness of technology-enhanced pronunciation instruction, with significant improvements across multiple phonological features. This methodological approach validates our integration of systematic error measurement with pedagogical interpretation, providing frameworks that serve both research advancement and practical instructional applications.

### Individual Variation within Systematic Transfer Patterns

The three-profile classification system reflects individual differences in phonological processing while maintaining systematic error patterns within learner groups. This variation aligns with contemporary research emphasizing individual differences in L2 acquisition while preserving predictable transfer phenomena. Low-error learners requiring advanced refinement demonstrate selective phonological development, while high-error learners needing comprehensive support exhibit systematic transfer across multiple phonemes.

The universal /v/ success across all error profiles provides crucial evidence that systematic instruction can achieve complete mastery regardless of general pronunciation proficiency levels. This finding challenges assumptions about individual variation limiting instructional effectiveness and supports optimistic intervention approaches across diverse learner populations. Recent technological evidence confirms this potential: Ping and Tao (2025) achieve 99.3% teaching accuracy across diverse learner populations, suggesting that systematic intervention can approach universal effectiveness when grounded in validated frameworks and comprehensive pedagogical approaches.

Contemporary research demonstrates that individual variation patterns can inform adaptive instructional design. Sun (2023) found that technology-enhanced instruction yields positive outcomes across diverse EFL learner profiles, with both high- and low-proficiency learners showing significant improvements. This evidence supports our finding that systematic CA-based instruction can be effective across individual variation profiles while maintaining pedagogical override potential for intensive intervention approaches.

Integration with Contemporary Technology-Enhanced Instruction

Our findings provide crucial foundations for contemporary technology-enhanced pronunciation instruction. Recent systematic evidence demonstrates that automatic speech recognition (ASR) technology shows consistent effectiveness for EFL pronunciation learning, particularly for segmental features (Liu et al., 2025). The systematic error patterns we identified can directly inform ASR system optimization, enabling diagnostic tools calibrated specifically for Arabic-English transfer patterns rather than generic approaches.

Liu et al. (2025)'s systematic review of 24 ASR studies reveals a critical limitation: 71% of technology-enhanced pronunciation research lacks explicit theoretical frameworks. Our empirical validation of contrastive analysis directly addresses this gap, providing the theoretically grounded foundation that Liu et al. identify as essential for effective technology integration. The pedagogical override effects we observed suggest that ASR systems should be designed to provide intensive, systematic practice for predicted problem areas while remaining flexible enough to accommodate successful intervention outcomes.

Advanced technological developments provide unprecedented opportunities for implementing validated frameworks in practice. Ping and Tao (2025) demonstrate that multi-sensor detection systems integrated with advanced algorithmic feedback achieve 99.3% teaching accuracy, indicating that systematic technological intervention can approach perfect effectiveness when grounded in comprehensive assessment approaches. The systematic error patterns we identified can directly inform such multi-sensor systems, enabling calibration for Arabic-English transfer patterns with validated theoretical foundations.

The success of mixed-methods approaches in technology-enhanced instruction provides additional validation for our methodology. Sun (2023) employed combined quantitative and qualitative analysis to demonstrate significant pronunciation improvements among EFL learners using ASR technology, with effect sizes comparable to our findings and positive learner attitudes supporting sustained engagement. This methodological convergence suggests that our integration of systematic error measurement with pedagogical interpretation provides robust foundations for both research and instructional applications.

Contemporary research indicates that ASR technology achieves optimal effectiveness when combined with validated pedagogical frameworks (Liu et al., 2025; Mohsen et al., 2025). The integration of our CA validation framework with ASR capabilities could enable the development of adaptive learning systems that adjust instructional focus based on empirically validated difficulty predictions while monitoring for pedagogical override

effects. This represents a significant advancement over current ASR applications, which lack systematic theoretical foundations.

Contemporary evidence demonstrates that technological effectiveness depends critically on pedagogical foundations—precisely what our CA validation provides. The near-perfect accuracy achieved by Ping and Tao (2025) and the comprehensive improvements documented by Sun (2023) indicate that validated theoretical frameworks, systematic error pattern identification, and evidence-based intervention approaches are essential for optimizing technology-enhanced pronunciation instruction across diverse learner populations.

The systematic error patterns inform assessment design by enabling the development of diagnostic tools that efficiently identify learner profiles and guide instructional planning through empirically validated frameworks rather than intuitive approaches. These validated assessment frameworks can optimize both human evaluation and automated feedback systems for contemporary pronunciation instruction, ensuring that technological innovation serves pedagogically sound objectives rather than pursuing innovation without an educational foundation.

#### Conclusion

This investigation establishes systematic empirical foundations for theoretical frameworks widely used in pronunciation instruction, while introducing novel concepts that advance our understanding of L1-L2 transfer dynamics. The discovery of pedagogical override effects—where intensive instruction transcends structural predictions—challenges deterministic models of contrastive analysis and supports dynamic frameworks that emphasize instructional agency.

The systematic validation methodology developed here provides replicable approaches for empirically testing pedagogical theories, contributing to evidence-based practice movements across applied linguistics. The individual variation taxonomy, based on systematic error patterns, offers frameworks for understanding how L1 transfer operates differently across learners while maintaining predictable substitution consistency within individuals.

These findings enable immediate applications across multiple domains of language education practice. Assessment designers can implement diagnostic frameworks based on empirically confirmed error patterns, allowing for efficient learner profiling and differentiated instruction planning. Technology developers can optimize AI-powered pronunciation systems using validated error patterns and adaptive algorithms that account for individual variation and pedagogical override potential. Educational administrators can implement evidence-based resource allocation using empirically established instructional priorities rather than intuitive assumptions.

The pedagogical override phenomenon provides encouraging evidence for educator efficacy and professional confidence, demonstrating that systematic instruction can transcend theoretical limitations. These findings support teacher confidence by establishing that evidence-based approaches, combining CA predictions with intensive

pedagogical intervention, can overcome structural constraints, validating CA as a reliable starting point while emphasizing instructional agency.

Professional development programs can integrate these validated difficulty hierarchies with systematic intervention strategies, addressing current gaps in pronunciation instruction training through empirically grounded frameworks. The study provides educators with validated tools for curriculum sequencing, assessment design, and instructional prioritization that combine theoretical understanding with practical teaching effectiveness. This empirical validation supports professional development initiatives focused on evidence-based pronunciation pedagogy rather than intuitive approaches.

Future investigations should extend this validation approach across multiple dimensions to establish comprehensive frameworks for pronunciation instruction. Methodological scaling across larger populations and diverse Arabic dialects would establish broader applicability parameters. Cross-linguistic validation networks applying this systematic approach to other language pairs would enable the identification of universal principles governing pronunciation transfer and instructional override phenomena. Longitudinal development studies that track CA predictions and override effects over extended instructional periods would inform curriculum sequencing and long-term development planning. Research on technology integration, investigating how validated frameworks optimize emerging AI-powered instruction systems, represents critical frontiers for contemporary language education. Pedagogical intervention studies systematically investigating conditions promoting override effects across different phonemes and instructional approaches would establish evidence-based teaching methods capable of transcending structural limitations through systematic practice.

This research contributes to movements toward empirical validation of pedagogical theories while demonstrating that widely used frameworks can achieve quantified predictive accuracy and remain responsive to effective instruction. The findings provide encouraging evidence for educator efficacy, establishing that systematic teaching can overcome theoretical limitations through evidence-based approaches combining structural understanding with intensive pedagogical intervention. The validation supports the evolution of language education toward empirically grounded, theoretically informed, and pedagogically effective practice that serves both theoretical advancement and practical instructional needs. These contributions position pronunciation instruction within broader evidence-based frameworks emphasizing systematic validation, adaptive application, and integration with contemporary educational technologies and methodologies.

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